



# INSTYTUT TECHNOLOGII DREWNA

WOOD TECHNOLOGY INSTITUTE INSTITUT FÜR HOLZTECHNOLOGIE INSTITUT DE TECHNOLOGIE DU BOIS  
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## CERTIFICATE

No 807-BDZ - 146/2010

**Examination Objective:** Technical and organizational conditions of wood packing materials' production in the firm:  
**„ZBR S. Łęgowski, B. Kupiec”**

**Customer:** Zakład Budowlano - Remontowy  
Stanisław Łęgowski, Bogdan Kupiec Spółka Jawna  
PL 39-460 Nowa Dęba, ul. Szypowskiego 1

**Scope of examination:**

- verification of the type and technical condition of drying-kiln, verification of drying schedules applied and registering manners of drying processes,
- random inspection of quality and the rate of moisture rate of the processed wood,
- random inspection of the quality and the moisture rate of the dried wood,
- inspection of control mode of production process,
- inspection of the way of handling waste, defective raw material and faulty products.

**Method of examination:** Wood Technology Institute's own methodology

**References:**

- International Standards for Phytosanitary Measures ISPM No. 15:2009.
- Order of the Minister of Agriculture and Rural Development of February 21 2008 regarding prevention from introduction and spreading out of the quarantine pests (Dz. U. Nr 46, poz. 276).

**Decision:**

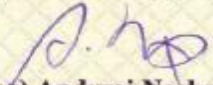
Technical and organizational conditions of wood thermal treatment in the company „ZBR S. Łęgowski, B. Kupiec” assure production of wood products which complies with the phytosanitary requirements as specified in the reference documents. The applied technology guarantees that pallets and other packaging are produced of debarked wood (thus **DB** marking of products is authorised). Equipment and processes guarantee thermal treatment where a minimum core temperature reaches at least 56 °C for a minimum of 30 minutes (thus **HT** marking of products is authorised) and at the same time drying of wooden elements so that the moisture content is lower than 20 % (thus **KD** marking of products is authorised).

**Number in:** NATIONAL REGISTER OF COMPANIES THAT MEET THE REQUIREMENTS DESCRIBED IN STANDARDS FOR PHYTOSANITARY MEASURES IN WOOD MATERIALS PRODUCTION: PL - 18 473

**Certificate's Validity Period:** to 13.06.2013

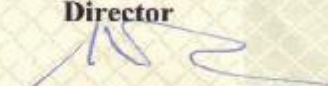
**Annex:** Examination Report No. U - 146/ BDZ/2010

**Supervisor of  
Wood Investigation and Application Section**

  
M.Sc (Eng) Andrzej Noskowiak



**Director**

  
Assistant Professor  
Władysław Strykowski Ph.D.

Poznan 14.06.2010